



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4384-1

Job Sheet 184685



Part No: D4384-1

Job Qty: 12 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-06-05 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		10/31/18	0.00	0.00	Purchasing		OCT 25 2018
110	Packaging	12 pcs		10/31/18	0.00	0.00	Packaging2		OCT 25 2018
120	QC	12 pcs		10/31/18	0.00	0.00	QC6		OCT 25 2018 68
130	Packaging	12 pcs		10/31/18	0.00	0.00	Packaging3-2		OCT 31 2018 9-89
140	QC21-SA	12 Ea		10/31/18	0.00	0.00	QC21		OCT 31 2018 9-89

Part Op 100 - Issue P/O: 41378 Manufacture as per Dwg D4384
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 19-10-25***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4384-1P	Placard	12 pcs (1 ea)	100-Purchasing	5121327

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4384-1P	12	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/18 8:14 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S121328



Part: D4384-1

Job No: 184685

Serial No/Batch: S121328

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/25/18

D4384-1

A

S121328

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

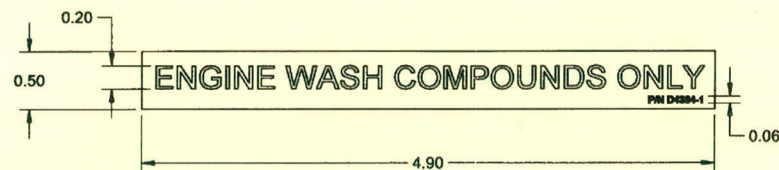
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
--------	---------	-----------------	-----------------------

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						



D4384-1 PLACARD

NOTES:

- 1) MATERIAL: MANUFACTURE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) RED LETTERS ON WHITE BACKGROUND AND SELF-ADHESIVE BACK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 184685 *MJS*
1810-16

RELEASED
2011-06-30
MM

A		NEW ISSUE		RF		11.03.31	
REV.		DESCRIPTION		BY		DATE	
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4384 TITLE PLACARD		REV. A SHEET 1 OF 1 SCALE NTS		COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	RE						
CHECKED	<i>[Signature]</i>						
MFG. APPR.	<i>[Signature]</i>						
APPROVED	<i>[Signature]</i>						
DE APPR.	<i>[Signature]</i>	DATE 11.03.31					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041378**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041378

PO Date: 10/18/18

Due Date: 10/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 19 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184685	D4384-1P			Placard : Various STC's As Per Dwg D4384 Rev. A	Firmed	-	10/25/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47046
Date: 10/25/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D4384-1P. ✓ PO# 041378 ✓ Attn: Chantal L	6.6667		6.6667	80.00
	Subtotal:				80.00
	H - HST HST				10.40
Thank you for your business / Merci de faire affaire avec nous					

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	90.40
Comment: WO23891			Amount Paid	0.00
Sold By:			Amount Owing	90.40

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041378 ✓

Packing Slip#

WO# 23891

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D4384-1P. ✓

Quantity:

12 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Oct 25, 19

Authority:

3m

DAS
68
9-89

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/10/25

Signature:

Val Y

Title:

Office Admin.

Delivery slip

23728

STUDIO

DE LETTRAGE 2001

Print

Status:

Shipped

Due:

2018-10-05

Ordered by:

Dart Aerospace
Att:
1270 Aberdeen
Hawkesbury, ON, K6A 1K7
Tel: 613-632-9577

Delivery address:

1270 Aberdeen

Hawkesbury

K6A 1K7

ON

613-632-9577

Project description:

Other information:

Reference: PO 041242
WO 23728
As per email from Chantal Lavoie on October 15th. These decals were
reprinted correctly.
Contact Valerie Young for questions.

Product received in good order

Date delivered:

10

We, October 17, 2018

N° of boxes:

of boxes

Size:

W x H

Customer

UPDATE work_orders SET shipping_date='We, October 17, 2018' where id = 23728

Studio Lettrage 2001

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46967
Date: 10/09/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		12	D3997-7P.	H	6.6667	80.00
		12	D3997-9P.	H	6.6667	80.00
		12	D3997-13P.	H	6.6667	80.00
		12	D3997-21P.	H	6.6667	80.00
		12	D3997-23P.	H	6.6667	80.00
		12	D3997-31P.	H	6.6667	80.00
		12	D3997-35P.	H	6.6667	80.00
		12	D3997-37P.	H	6.6667	80.00
		12	D3997-39P.	H	6.6667	80.00
		12	D3997-41P.	H	6.6667	80.00
		12	D3997-5P.	H	6.6667	80.00
			PO# 041242			
			Attn: Chrisoula			
			Subtotal:			880.00
			H - HST			
			HST			114.40
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	994.40
Comment: WO23728					Amount Paid	0.00
Sold By:					Amount Owing	994.40

Reprinted
Correctly

This is a copy of an invoice
for reference only.

